CONTENTS

Technical Edito	r's Preface	vii
Notation		xi
Chapter 1 1.1 1.2 1.3 1.4 1.5	General fundamentals The lubrication system Friction Wear Heat transfer Lubrication fundamentals Lubricant delivery	1 1 2 7 10 12 20
Chapter 2 2.1 2.2 2.3 2.4 2.5 2.6 2.7 2.8 2.9 2.10	Composition and properties of lubricants Fundamentals Mineral oil based liquid lubricants Synthetic liquid lubricants Pseudo-solid lubricants Additives Characteristics of lubricants Flow characteristics of lubricants Interaction with other substances Reactions in mixed lubrication zones Automotive lubrication testing	29 29 30 32 34 37 39 53 68 83
Chapter 3 3.1 3.2 3.3 3.4	Lubrication of components Sliding bearings Rolling bearings Toothed gearing Wire ropes and chains	105 105 113 127 150
Chapter 4 4.1 4.2 4.3	Lubrication of industrial machinery Hydraulic systems Pumps Compressors	157 157 167 175
Chapter 5 5.1 5.2 5.3	Lubrication of heat engines Internal combustion engines Turbines Steam engines	183 183 209 227
Chapter 6 6.1 6.2 6.3 6.4 6.5 6.6	Metal working Types of metal working processes Coolants of metalcutting (cutting fluids) Lubricants for chipless forming Quenching and tempering oils Classification and specification of metal working fluids Selection of metal working fluids	231 237 248 265 267 269
Chapter 7 7.1 7.2 7.3	Maintenance of oil and emulsions Setting up a lubrication procedure Oil care measures Maintenance of emulsions	277 277 281 300

vi	Contents	20
Chapter 8	Used oil	319
8.1	Fundamentals	319
8.2	Environmentally-significant substances in used oil	319
8.3	Possible methods for disposing of used oils	321
8.4	Disposal within the organization	322
8.5	Dealing with emulsions	323
8.6	Disposal of oil sludges	326
Chapter 9	Industrial hygiene aspects	329
9.1	Fundamentals	329
9.2	Oral effects (digestive system)	329
9.3	The respiratory system	330
9.4	Local effects of skin and mucous membrane	336
9.5	Protective measures	339
Chapter 10	Technical regulation for lubricants	341
10.1	Fundamentals	341
10.2	Test specifications	344
10.3	Standard publications for tribiological machine-elements	352
10.4	Tribiological standards for motors and engines	354
10.5	Metalworking	355
10.6	Lubricant maintenance	355
10.7	Standards related to used oils	355
Appendix		357
References		365
Index		395

¥ :